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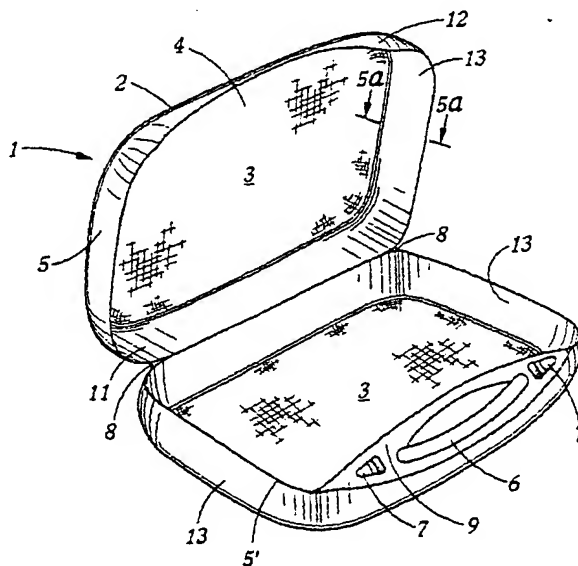
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(54) Title: METHOD OF MAKING AN INJECTION MOLDED LUGGAGE SHELL AND LUGGAGE CASE MADE THERE-
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(57) Abstract: Luggage cases of sewn fabric panels are old. These are cumbersome to manufacture, requiring many manual processes. A more advanced luggage case uses a shape retaining foam and fabric laminate to form major portions of the luggage case. This prior case still requires manual steps to apply shape stabilizing frame parts to the inside of the formed foam shell, and sewing to attach the slide fastener type closure around the perimeter of the shell. Disclosed is a process for forming a clamshell type luggage case (1) with an injection molded peripheral frame (5, 5') and a fabric panel for a broad face (3). The edges of the fabric panel are attached to the injection molded frame by an autogenous bond formed between the edge of the panel and the plastic frame during molding.

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